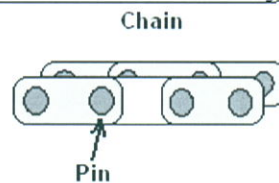


There is no master link on original chain. You can grind the tip off a pin and tap it out, or try and tap it out with a small punch and a hammer.



### How to Install the Drive Chain

1. You will have to have the boat pulled up on land. Be careful not to drag it so that the rudders drag on the ground. You will need at least two very strong people to do this.
2. The boat should then be carefully tilted up on one side and leaned against a tree or have a couple people hold the boat so you can get to its underside.
3. If you are replacing an older chain, take chain off by grinding a stud off the chain and twisting it with vise grips.
4. You should then loosen the six bolts on the rear shaft.
5. Slide the rear shaft up toward the front (bow) of the boat and make sure the rear and front shafts are parallel to each other.
6. Put the new chain on the sprockets and loop it around to bottom where you can work on it.
7. If the chain is too long, you will need to take off one or more links (do a count to see how many need to be removed).
8. You will then need to file or grind the small round "nob" on the side of the leading link to remove the remaining links. The remaining links can be slightly twisted with vise grips to remove them.
9. You can now carefully install the chain over the sprockets and loop it around to the bottom, where you can attach the ends.
10. Add the "master" link (enclosed with your drive chain), to both ends to connect them, then add the link "washer" and the "clip" to secure.
11. If the chain is not tight, you can tighten it by loosening the 6 bolts on the rear shaft and pulling the shaft back slightly. This should tighten the chain.
12. Re-tighten the two center bolts, making sure the chain is still tight. Make sure the front and rear shafts are parallel.
13. Re-tighten the remaining 4 bolts (two on each side).
14. If the sprocket(s) is warped: gently tap the high side (where it is warped) with a hammer while someone is spinning the chain, until the sprocket is straight.

If you have any problems or questions regarding this, please do not hesitate to call the factory at (989) 235-6776.